In The Specification:

Please amend the specification as follows:

Brief Description of the Drawings ~~and Photographs~~

[0007] A preferred embodiment of the invention, as well as alternate embodiments are described by way of example with reference to the accompanying drawings ~~and photographs~~ in which:

[0030]With reference again to FIG. 1, an in-feed conveyor **130** may be used for conveying the blank **200** to the first position **106**. ~~BY~~ By way of example, one embodiment may include the conveyor **130** placing the blank **200** at an angle **132** to vertical, and thus in a non-vertical orientation for permitting gravity to slidably hold the blank against a surface of the conveyor while conveying the blank on a rotating belt **134**. It is to be understood that the apparatus **100** may be operated with the blank entering at a horizontal orientation as well as the angle position herein described.

[0038] With the partially formed tray **206** secured in the second position **108**, as illustrated with reference again to FIG. 4, by way of example, the platen **102** is retracted and the folding of the top wall portions **232** and the outside corner support members **238** commence. With reference again to FIG. 2, and to FIGS. 10 and 11, the first folding arm **120** is operable for folding the top wall portion **232** about the fifth fold line

236 to a position generally parallel to the bottom panel **210**. The side fold portion **246** is partially folded about the sixth fold line **240** by passing through the passage **126** formed by the spaced ~~compressed~~ compression plate **122** and the fixed plate **124**. As earlier described, the compression plates **122** are moveable for biasing against each of the side fold portions **246**. A squared inside corner is illustrated by way of example in FIG. 10, wherein a squared corner platen **103** would be employed.

[0040] With reference to FIGS. 12 - 15, a forming of the outside corner support members **238** commences with the second folding arm **128** rotated against the end fold portions **244**, folding them about the sixth fold lines **240**, and biasing the end fold portions against the end panels **212**. With reference to FIG. 12, by way of example, the second folding arm **128** includes an axis of rotation **128A** generally perpendicular to an axis of rotation **120A** of the first folding arm **120**. As illustrated with continued reference to FIG. 12, by way of example, an edge **245** of the end fold portion **244** is guided onto the end panel **212** along a surface **125** of the fixed plate **124** for orienting the end fold portion **244** in a preferred orthogonal relation to the bottom panel **210** for enhancing the load bearing strength of the tray **202**, as earlier described. A final compression phase includes the compression plate **122** folding of the partially folded side fold portion **246** and compressing thereof as illustrated with reference to FIGS. 16 -18. Compression forces act upon each corner of the fully formed tray **202** with the compression plate, the

first and second folding arms, and the locking arm each providing opposing forces to compress the adhesive against respective tray surfaces, as further illustrated with reference to FIG. 19 including a partial top view of the double glued wall construction. As will be understood by those skilled in the art, the controller **148** earlier described with reference to FIG. 1 ~~, a controller~~ is operable with drive devices **170**, as illustrated with reference again to FIGS. 2 and 3, for each of the platen **102** ~~drive~~, the compression plate **122**, the first folding arm **120**, the second folding arm **128**, and the locking ~~mechanism~~ arm **168** for a timely movement ~~thereof~~ for each of these element to contribute to the folding of the blank **200** into the partially formed tray **206**, and into the fully formed tray **202**, as herein described. With such, the fully formed tray **202** may be released from the frame **112**. As illustrated with reference again to FIG. 2, a glue-setting phase may be provided as herein described, by way of example, with reference to a magazine styled frame **172** which receives the fully formed tray **202** stops **174**, such as that of the locking arm **168** are released to permit a subsequent tray being formed to push the fully formed and glued tray into the magazine styled frame **172**. The magazine styled frame **172** includes framing elements **176** that form an aperture for receiving the tray having an increased outside dimension as a result of the folded corner construction.